

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph starting at page 34, line 23 with the following paragraph:

In any case, the neighborhoods of the trunnions 26a to 26c may be heated to the temperature at which the solid wax is melted to remove the solid wax, and then the roller members 30 may be engaged with the respective sliding movement sections 22a, 22b of the guide grooves 18a to 18c of the outer cup 12. ~~Alternatively, the solid wax may be heated after the engagement together with the outer cup 12 to melt and remove the solid wax.~~